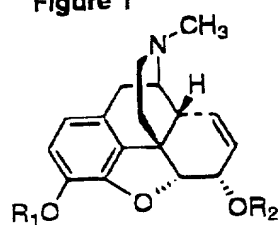
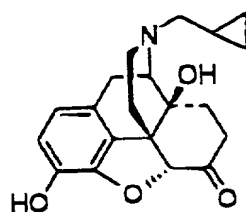


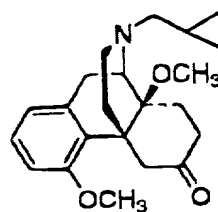
Figure 1



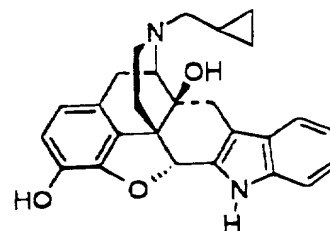
- 1, $R_1 = R_2 = H$
 2, $R_1 = R_2 = COCH_3$



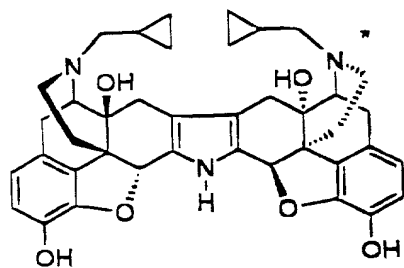
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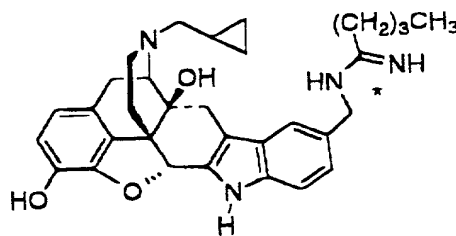
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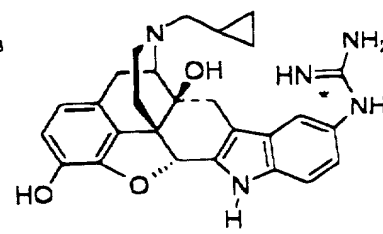
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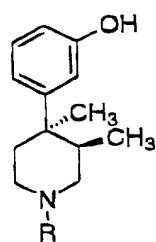
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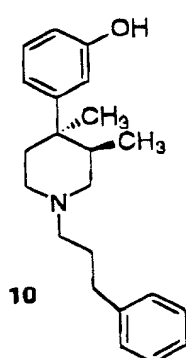
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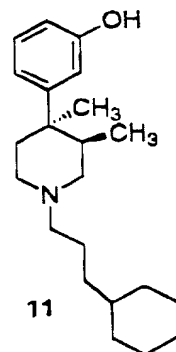
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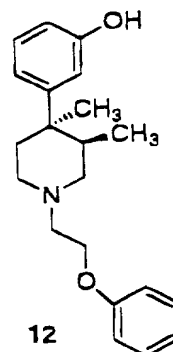
- 9a; $R = CH_3$
 9b; $R = CH_2C_3H_5$



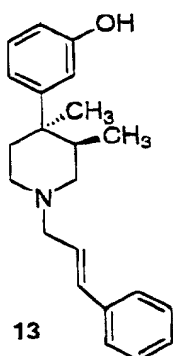
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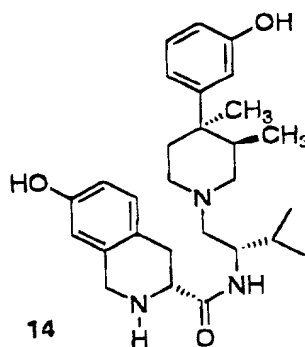
11



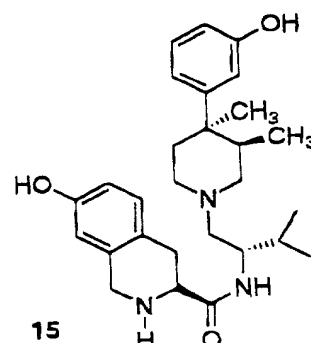
12



13

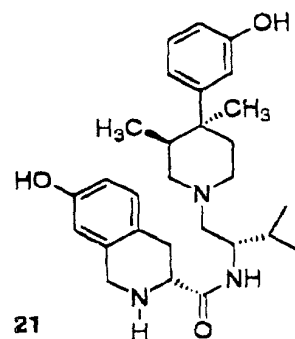
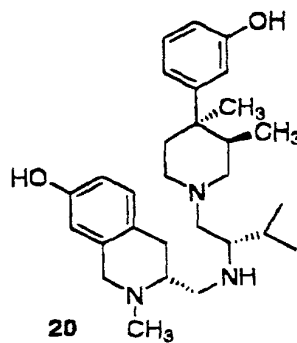
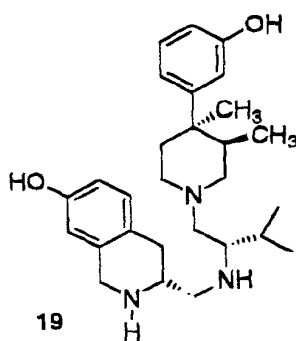
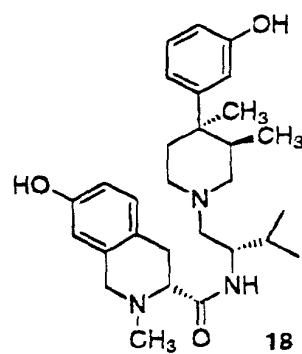
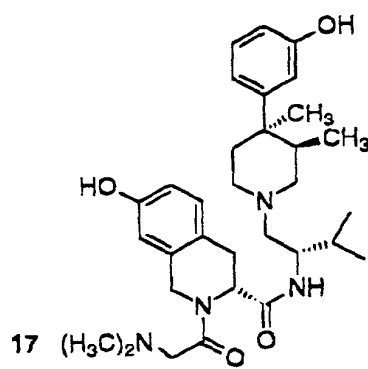
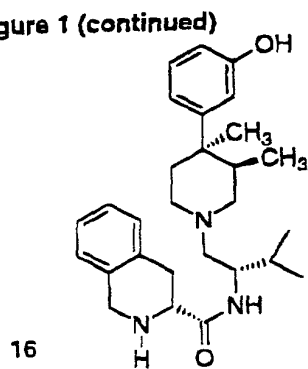


14



15

Figure 1 (continued)



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Figure 2

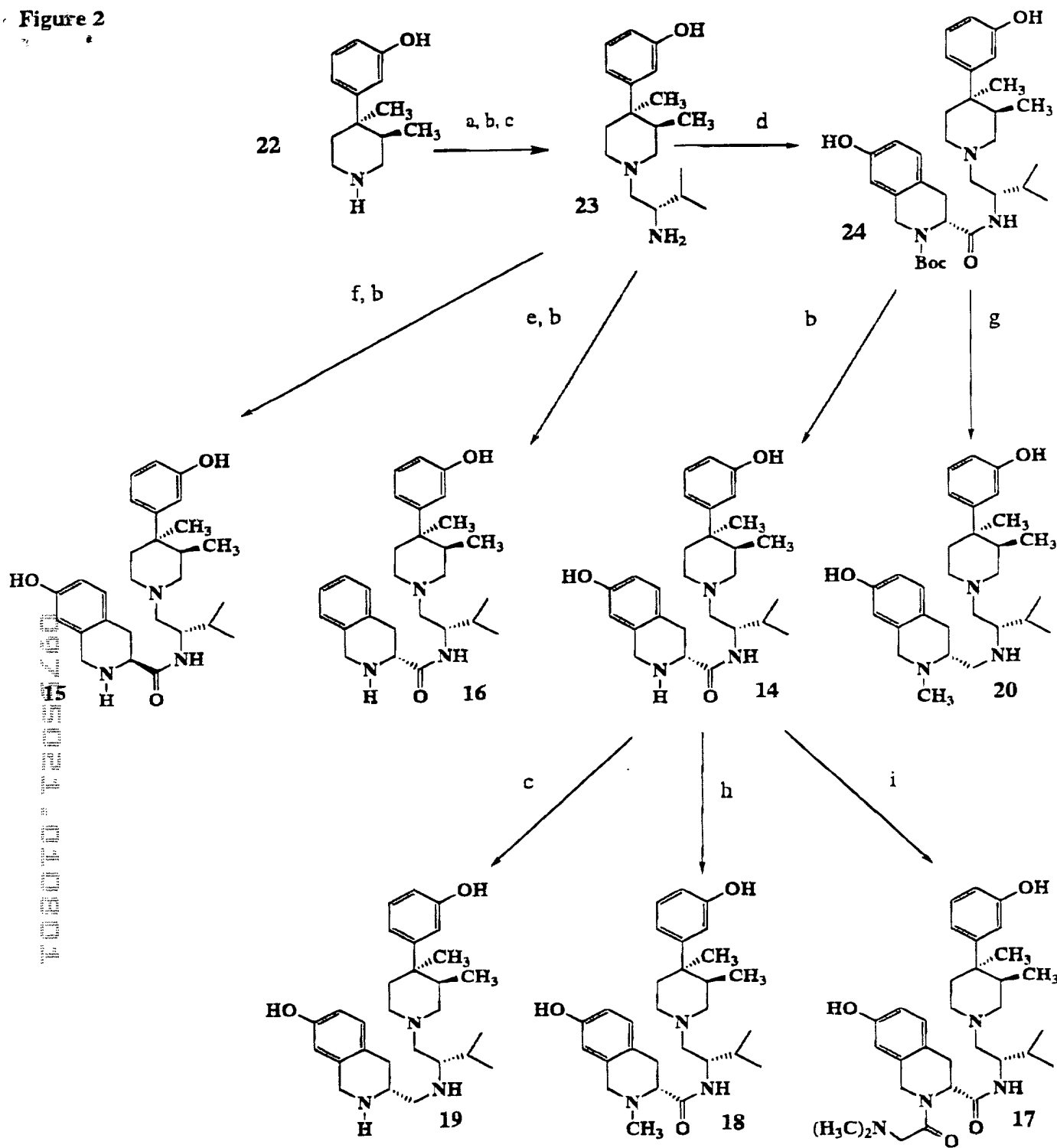
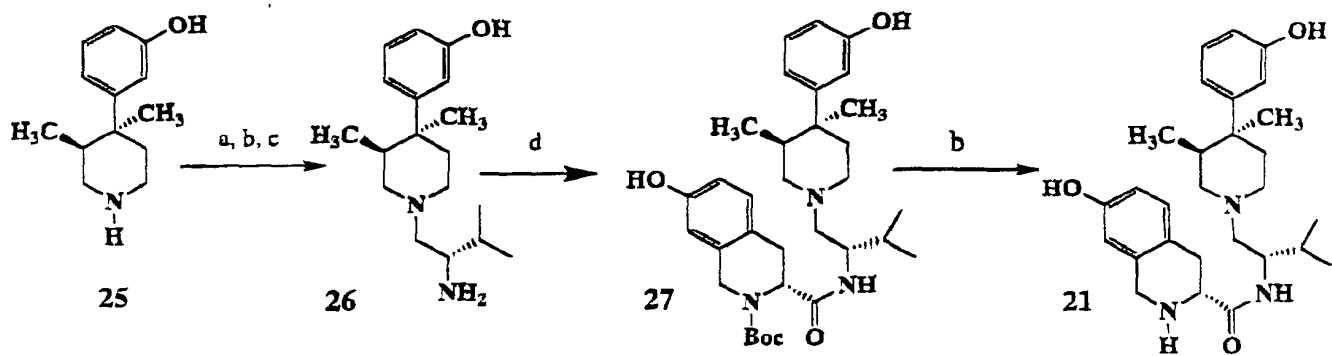


Figure 3



Reagents: (a) Boc-L-valine, BOP, TEA, THF; (b) TFA, CH₂Cl₂; (c) borane/dimethyl sulfide; (d) Boc-D-7-hydroxy-1,2,3,4-tetrahydroisoquinoline-3-carboxylic acid, BOP, TEA, THF